

High-speed, Flat-bed,  
Top and Bottom Coverstitch Machine

**JUKI**®

# MF-7700 series

**MF-7722** (2-needle, top and bottom coverstitch machine)

**MF-7723** (3-needle, top and bottom coverstitch machine)

MF-7723U10B56



MF-7723C10B56



MF-7723U10B56



MF-7723C10B56

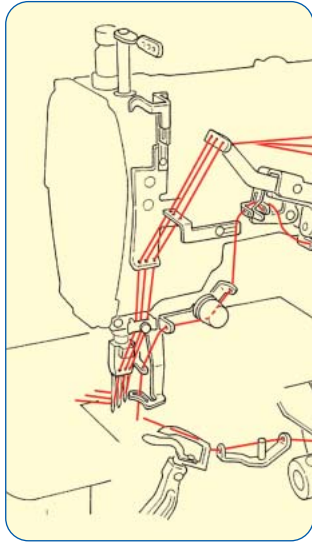


# MF-7700 series

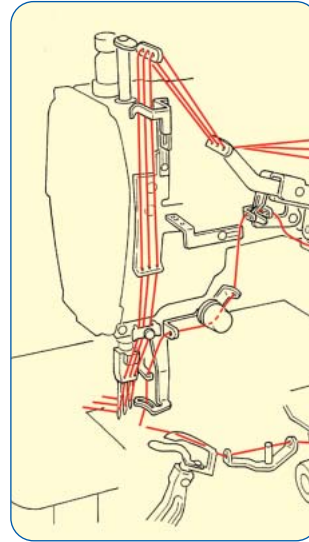
Since the seam tension may be easily increased or decreased, the machine can be used for a broader range of applications.

Seams can be adjusted depending on the application or material by changing the thread path or adjusting the thread tension controller, to produce soft and low-tensed seams for inner wear or to produce high-grade well-tensed seams for outer wear.

## Soft-seam



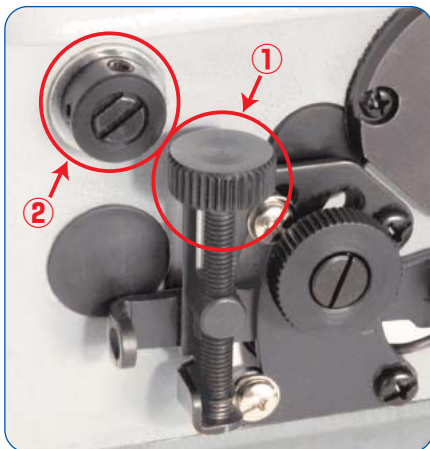
## Well-tensed seam



## Optimization of the thread take-up mechanism and top covering thread path route

The optimized thread take-up mechanism and top covering thread path route contribute to an increased stability of top covering stitches. In addition, the machine is capable of performing sewing with a low tension applied to the thread to offer improved responsiveness to the sewing thread.

## The machine comes provided with various functions.



### ① Differential-feed micro-adjustment mechanism

The differential-feed amount can be easily adjusted to the best suited value for the material to be used. Since the front and rear feed dogs are synchronized, the differential-feed ratio is constant, requiring no additional adjustment, even when the stitch length is changed.

### ② Feed dog inclination adjustment mechanism

Adjustment of the feed dog inclination can be carried out from outside with ease. The feed dog inclination adjustment mechanism works effectively to secure the material being sewn in place with increased reliability and thereby preventing uneven material feed and puckering.

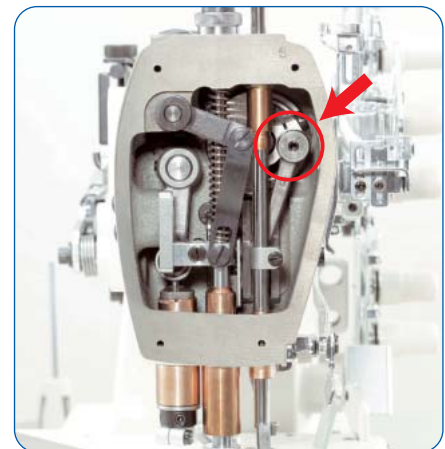


### Micro-lifter mechanism

The micro-lifter keeps the presser foot in a slightly raised position during sewing to help prevent problems such as slippage and deformation, or damages that can easily occur when sewing elastic materials.

### Looper thread twining prevention mechanism

The looper thread cam comes provided with a thread twining prevention mechanism. Even if the thread twines around the looper thread cam, the cam can be easily detached for removal of the thread.



### Needle bar stroke conversion mechanism

The needle bar stroke can be increased by changing the position of the eccentric pin to smoothly sew heavy-weight materials. The troublesome replacement of parts, which is conventionally associated with needle-bar-stroke changing work, is no longer required.

(standard setting at the time of delivery: 31mm,  
for sewing heavy-weight materials: 33mm)

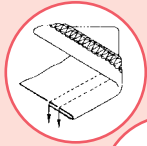
### The machine operates with reduced vibration and noise, promising comfortable sewing.

The well-balanced design of the machine achieves low-vibration and low-noise operation even under the high-speed mode.

This enables the operator to concentrate on sewing work in a more comfortable environment.

## U10 (universal type)

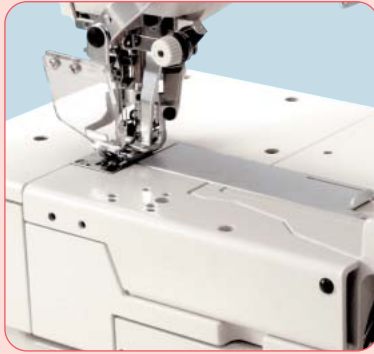
This basic model can be used in a broad range of processes including sleeve-/bottom-hemming for T-shirts and coverings for sportswear and knitwear.



T-shirt

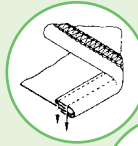


Knitwear



## C10 (for collarettte attaching)

This model is best suited for attaching collarettes on underwear, briefs and knitwear.



Under wear



Briefs



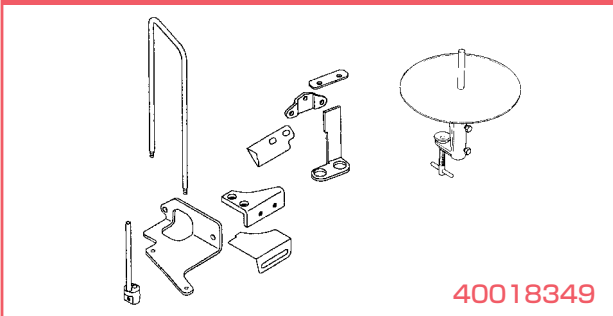
Specifications changing between the U10 and C10 can easily be carried out by replacing cover related parts and gauge components.

### U10→C10 Interchangeable parts

#### Gauge components

| Parts name            | 4.0mm    | 5.6mm    | 6.4mm    |
|-----------------------|----------|----------|----------|
| Needle clamp          | 13350103 | 13350301 | 13350400 |
| Throat plate          | 13351408 | 13351606 | 13351705 |
| Presser foot asm.     | 13376157 | 13376256 |          |
| Main feed dog         | 13353800 | 13353909 |          |
| Differential-feed dog | 13357702 | 13357801 |          |

#### Cover related parts



40018349

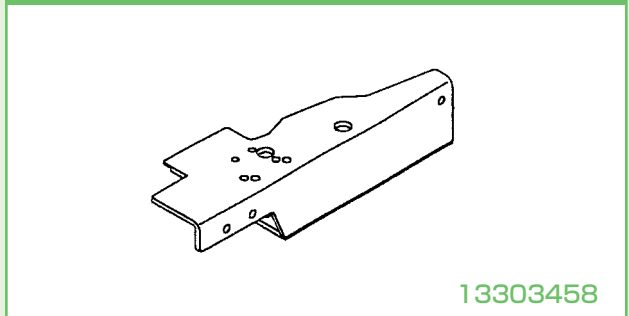
\* The coverseam related assembly parts number does not include any attachment.

### C10→U10 Interchangeable parts

#### Gauge components

| Parts name            | 4.8mm    | 5.6mm    | 6.4mm    |
|-----------------------|----------|----------|----------|
| Needle clamp          | 13350202 | 13350301 | 13350400 |
| Throat plate          | 13354709 | 13354808 | 13351200 |
| Presser foot asm.     | 13376058 | 13375050 |          |
| Main feed dog         | 13354204 |          | 13353701 |
| Differential-feed dog | 13358304 |          | 13357603 |

#### Cover related parts



13303458

## E10 (for elastic tape attaching with right hand fabric trimmer)

Designed for the sewing of elastic tapes in shorts and underwear. The right-hand fabric trimmer cuts the multi-layered part of joined section with outstanding consistency. Beautifully finished products are achieved with the seams and material edges aligned.



MF-7723E10B56/MD10

### MD10 (mechanical type metering device)

- The metering device supplies a consistent length of tape in synchronization with the feed. (Tape lengths of 0.9 to 3.5mm per stitch.)
- Elastic tapes of up to 80mm in width can be used. The tape width can be easily adjusted. For laces width of which is 15 to 80mm, change the currently-mounted guide with a wider-tape guide which is supplied with the unit as an accessory.
- The drive roller/driven roller can be held in open to facilitate tape placement.

### Right hand fabric trimmer mechanism

- Easy installation/removal of the entire unit facilitates the adjustment of related parts, such as the alignment of a looper.
- The machine can also be used for collarettte processes by removing the knife unit. (Replacement of the gauge and cover is required.)



Micro adjustment

Main adjustment

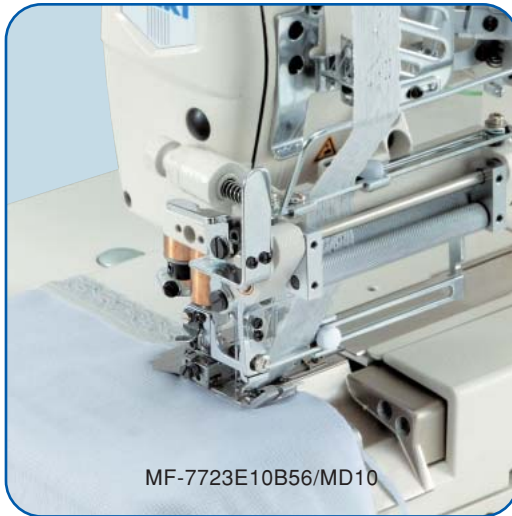
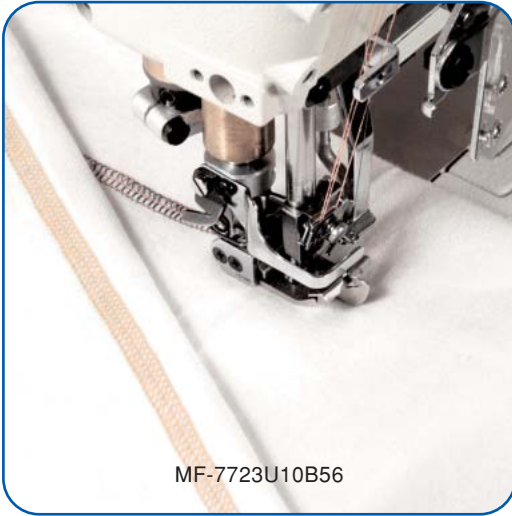
Adjustment of the tape feeding amount



# LIST OF GAUGE COMPONENTS AND KNIVES

| Model name            | U10      |          |          | C10      |          |          | E10      |          |          |
|-----------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Needle gauge          | 4.8mm    | 5.6mm    | 6.4mm    | 4.0mm    | 5.6mm    | 6.4mm    | 4.0mm    | 5.6mm    | 6.4mm    |
| Needle clamp          | 13350202 | 13350301 | 13350400 | 13350103 | 13350301 | 13350400 | 13350103 | 13350301 | 13350400 |
| Throat plate          | 13354709 | 13354808 | 13351200 | 13351408 | 13351606 | 13351705 | 13356001 | 13356209 | 13356308 |
| Presser foot asm.     | 13376058 | 13375050 |          | 13376157 | 13376256 |          | 40018288 | 40018289 |          |
| Main feed dog         | 13354204 |          | 13353701 | 13353800 | 13353909 |          | 13354006 | 13354105 |          |
| Differential-feed dog | 13358304 |          | 13357603 | 13357702 | 13357801 |          | 13358106 | 13358205 |          |
| Moving knife          | —        | —        | —        | —        | —        | —        | 40016780 |          |          |
| Lower knife           | —        | —        | —        | —        | —        | —        | 13150701 |          |          |

\* Commercially available gauge components and knives can be used with no additional work.





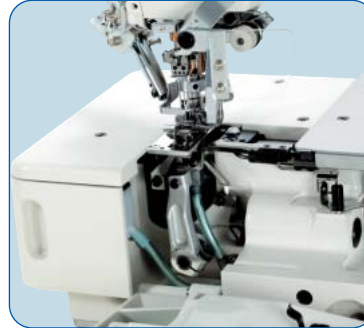
## DEVICE AND ATTACHMENT

### UT33 (pneumatic top and bottom thread trimming device with auto-lifter)

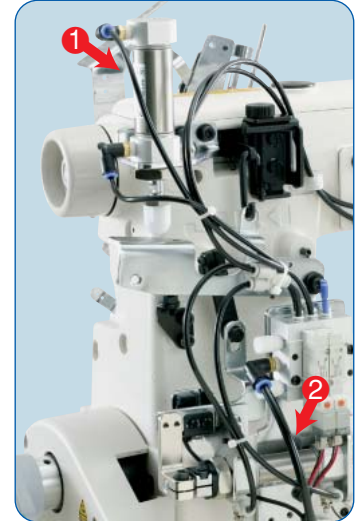
Since the automatic lift of the presser foot and automatic thread trimming can be activated by lightly depressing the pedal, work efficiency is dramatically increased.



MF-7723U10B56/UT33



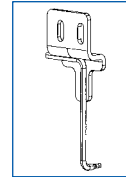
Pneumatic top and bottom thread trimming mechanism



① Presser lifter drive mechanism  
② Thread trimmer drive mechanism

By using an air blow type needle thread wiper nozzle (included in the accessory box), the needle thread can be finished at the time of thread trimming for bottom coverstitch.

No.134-42058



### TC13 (electromagnetic type tape cutter)










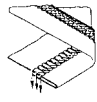
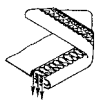

- Tape is cut by operating the knee switch. This increases work efficiency.
- The knife is able to cut lace and tape up to 40mm wide.
- The sharpness of the knife can be easily adjusted. In addition, the replacement of the moving knife and counter knife, as well as the adjustment of their mesh, can be carried out with ease.



TC13



MF-7723C10B56/TC13

| MF-7700<br>SUBCLASS<br>MACHINES         |  Seams |  Model No. |  Number of needles |  Number of threads |  Needle gauge (mm) |  Stitch length* <sup>1</sup> (mm) |  Differential-feed ratio |  Presser lifting amount* <sup>2</sup> (mm) |  Max. sewing speed (rpm) |
|-----------------------------------------|----------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|
| U10<br>Basic stitch<br>(universal type) |       | MF-7723-U10-B48                                                                            | 3                                                                                                  | 5                                                                                                  | 4.8                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:2                                                                                                  | 5(8)                                                                                                                         | 6,500                                                                                                      |
|                                         |                                                                                        | MF-7723-U10-B56                                                                            | 3                                                                                                  | 5                                                                                                  | 5.6                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:2                                                                                                  | 5(8)                                                                                                                         | 6,500                                                                                                      |
|                                         |                                                                                        | MF-7723-U10-B64                                                                            | 3                                                                                                  | 5                                                                                                  | 6.4                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:2                                                                                                  | 5(8)                                                                                                                         | 6,500                                                                                                      |
|                                         |                                                                                        | MF-7723-U10-B56/UT33                                                                       | 3                                                                                                  | 5                                                                                                  | 5.6                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:2                                                                                                  | 5(8)                                                                                                                         | 6,500* <sup>3</sup>                                                                                        |
|                                         |                                                                                        | MF-7723-U10-B64/UT33                                                                       | 3                                                                                                  | 5                                                                                                  | 6.4                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:2                                                                                                  | 5(8)                                                                                                                         | 6,500* <sup>3</sup>                                                                                        |
| C10<br>Collarete<br>attaching           |       | MF-7722-C10-B40                                                                            | 2                                                                                                  | 4                                                                                                  | 4.0                                                                                                | 1.2~3.6                                                                                                           | 1:0.6~1:1.1                                                                                                | 5(8)                                                                                                                         | 6,500                                                                                                      |
|                                         |                                                                                        | MF-7723-C10-B56                                                                            | 3                                                                                                  | 5                                                                                                  | 5.6                                                                                                | 1.2~3.6                                                                                                           | 1:0.6~1:1.1                                                                                                | 5(8)                                                                                                                         | 6,500                                                                                                      |
|                                         |                                                                                        | MF-7723-C10-B64                                                                            | 3                                                                                                  | 5                                                                                                  | 6.4                                                                                                | 1.2~3.6                                                                                                           | 1:0.6~1:1.1                                                                                                | 5(8)                                                                                                                         | 6,500                                                                                                      |
|                                         |                                                                                        | MF-7722-C10-B40/TC13                                                                       | 2                                                                                                  | 4                                                                                                  | 4.0                                                                                                | 1.2~3.6                                                                                                           | 1:0.6~1:1.1                                                                                                | 5(8)                                                                                                                         | 6,500                                                                                                      |
|                                         |                                                                                        | MF-7723-C10-B56/TC13                                                                       | 3                                                                                                  | 5                                                                                                  | 5.6                                                                                                | 1.2~3.6                                                                                                           | 1:0.6~1:1.1                                                                                                | 5(8)                                                                                                                         | 6,500                                                                                                      |
| E10<br>For attaching<br>elastic         |       | MF-7722-E10-B40                                                                            | 2                                                                                                  | 4                                                                                                  | 4.0                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,500                                                                                                      |
|                                         |                                                                                        | MF-7723-E10-B56                                                                            | 3                                                                                                  | 5                                                                                                  | 5.6                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,500                                                                                                      |
|                                         |                                                                                        | MF-7723-E10-B64                                                                            | 3                                                                                                  | 5                                                                                                  | 6.4                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,500                                                                                                      |
|                                         |                                                                                        | MF-7722-E10-B40/MD10                                                                       | 2                                                                                                  | 4                                                                                                  | 4.0                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,000                                                                                                      |
|                                         |                                                                                        | MF-7723-E10-B56/MD10                                                                       | 3                                                                                                  | 5                                                                                                  | 5.6                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,000                                                                                                      |
|                                         |                                                                                        | MF-7723-E10-B64/MD10                                                                       | 3                                                                                                  | 5                                                                                                  | 6.4                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,000                                                                                                      |
|                                         |                                                                                        | MF-7722-E10-B40/MD10/TC13                                                                  | 2                                                                                                  | 4                                                                                                  | 4.0                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,000                                                                                                      |
|                                         |                                                                                        | MF-7723-E10-B56/MD10/TC13                                                                  | 3                                                                                                  | 5                                                                                                  | 5.6                                                                                                | 1.2~3.6                                                                                                           | 1:0.7~1:1                                                                                                  | 3(6)                                                                                                                         | 5,000                                                                                                      |
| MF-7723-E10-B64/MD10/TC13               | 3                                                                                      | 5                                                                                          | 6.4                                                                                                | 1.2~3.6                                                                                            | 1:0.7~1:1                                                                                          | 3(6)                                                                                                              | 5,000                                                                                                      |                                                                                                                              |                                                                                                            |

\*1 Stitch length can be adjusted to 4.4mm at the maximum.

\*2 The numeric value indicates the lifting amount of the presser foot for top and bottom coverstitch.

The numeric value given in parentheses indicates the lifting amount of the presser foot for bottom coverstitch.

\*3 The maximum sewing speed is less than 5,500rpm when using SC-500/M50.

# WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

[without automatic thread trimmer]

MF77□□□□□B□□/□□□□□/□□□□□□□□

| Stitch type                          | Code | Application          | Code | Tonque shape of throat plate | Code | Needle gauge | Code | Device and attachment            | Code   | Power supply for tape cutter | Code |
|--------------------------------------|------|----------------------|------|------------------------------|------|--------------|------|----------------------------------|--------|------------------------------|------|
| 2-needle, top and bottom coverstitch | 22   | For universal        | U10  | B type (standard)            | B    | 4.0mm        | 40   | Not provided                     |        | Not provided                 |      |
| 3-needle, top and bottom coverstitch | 23   | For collarette       | C10  |                              |      | 4.8mm        | 48   | Mechanical type metering device  | MD10*1 | 200~440V                     | A    |
|                                      |      | For attating elastic | E10  |                              |      | 5.6mm        | 56   | Electromagnetic type tape cutter | TC13*2 | 100~240V                     | B    |
|                                      |      |                      |      |                              |      | 6.4mm        | 64   |                                  |        |                              |      |

\* For model code 23 (3-needle), needle gauge code 40 cannot be selected.

\* Code 40 cannot be selected when selecting U10, code 48 cannot be selected when selecting C10 and E10.

\*1 Specify the MD10 when placing your order.  
\*2 The TC13 can be retrofitted to the machine.

\* Select A or B when using TC13.

[with automatic thread trimmer]

MF7723U10B□□UT33

| Stitch type                          | Code | Application   | Code | Tonque shape of throat plate | Code | Needle gauge | Code | Device and attachment                           | Code |
|--------------------------------------|------|---------------|------|------------------------------|------|--------------|------|-------------------------------------------------|------|
| 3-needle, top and bottom coverstitch | 23   | For universal | U10  | B type (standard)            | B    | 5.6mm        | 56   | Pneumatic top and bottom thread trimming device | UT33 |
|                                      |      |               |      |                              |      | 6.4mm        | 64   |                                                 |      |

## Control box / Motor

| Thread trimming device | Control box / Motor |            |
|------------------------|---------------------|------------|
|                        | SC-500/M50          | SC-510/M51 |
| UT33                   | ○                   | ○          |

\* The maximum sewing speed is less than 5,500rpm when using SC-500/M50.

\* Select SC-510/M51 for the machines destined for the North America and South and Central America.

## PSC box

SC500□F

| PSC box            |              |          |     | Code | Control box | Code |
|--------------------|--------------|----------|-----|------|-------------|------|
| For General Export | Single-phase | 200~240V | PFL | K    | Standard    | F    |
| For EU(CE)         | Single-phase | 200~240V | PFL | N    |             |      |
| For China          | Single-phase | 200~240V | PFL | U    |             |      |

## Motor for SC

M50KQ41

| Power supply |          |   | Code | Pulley belt      |                       |                    | Code |
|--------------|----------|---|------|------------------|-----------------------|--------------------|------|
| Single-phase | 200~240V | K |      | Applicable model | Motor pulley O.D.(mm) | Belt length (inch) |      |
|              |          |   |      | MF-7800/UT25     | 110                   | 41                 | Q41  |

\* Be sure to use the belt supplied with the machine head.

## PSC box

SC510□S

| PSC box                  |              |          |     | Code | Control box | Code |
|--------------------------|--------------|----------|-----|------|-------------|------|
| For JUS*(LA)             | Single-phase | 100~120V | PFL | S    | Standard    | S    |
| For JUS*, General Export | 3-phase      | 200~240V | PFL | D    |             |      |
| For General Export       | Single-phase | 200~240V | PFL | K    |             |      |
| For EU(CE)               | Single-phase | 200~240V | PFL | N    |             |      |
| For China                | Single-phase | 200~240V | PFL | U    |             |      |

\* JUS: North America and Central and South America.

● To order, please contact your nearest JUKI distributor.

## Motor for SC

M51

Control box / Servomotor SC-510/M51



# SPECIFICATIONS

| Model name                                        | MF-7723U10B□□                                                        | MF-7723U10B□□UT33                     | MF-7722C10B40                       | MF-7723C10B□□                       |
|---------------------------------------------------|----------------------------------------------------------------------|---------------------------------------|-------------------------------------|-------------------------------------|
| Stitch type                                       | 3-needle top and bottom coverstitch                                  |                                       | 2-needle top and bottom coverstitch | 3-needle top and bottom coverstitch |
| Max. sewing speed                                 | 6,500rpm*1                                                           |                                       |                                     |                                     |
| Stitch length                                     | 1.2~3.6mm (stitch length can be adjusted to 4.4 mm)                  |                                       |                                     |                                     |
| Differential-feed ratio (switchable)              | 1:0.7~1:2                                                            |                                       | 1:0.6~1:1.1                         |                                     |
| Needle gauge                                      | 4.8mm, 5.6mm, 6.4mm                                                  | 5.6mm, 6.4mm                          | 4.0mm                               | 5.6mm, 6.4mm                        |
| Needle                                            | UY128GAS #9S~#14S (standard #10S)                                    |                                       |                                     |                                     |
| Lift of the presser foot                          | 5mm (with top and bottom coverstitch), 8mm (with bottom coverstitch) |                                       |                                     |                                     |
| Stitch pitch adjustment                           | By dial                                                              |                                       |                                     |                                     |
| Differential feed adjustment                      | By micro-adjustment mechanism                                        |                                       |                                     |                                     |
| Lubrication                                       | Automatic                                                            |                                       |                                     |                                     |
| Lubricating oil                                   | JUKI Machine Oil 18 (equivalent to ISO VG18)                         |                                       |                                     |                                     |
| Feed dog inclination adjustment                   | Provided as standard                                                 |                                       |                                     |                                     |
| Micro-lifter                                      | Provided as standard                                                 |                                       |                                     |                                     |
| Needle bar stroke conversion mechanism*2          | Provided as standard                                                 |                                       |                                     |                                     |
| Silicon oil tank for needle tip and needle thread | Provided as standard                                                 |                                       |                                     |                                     |
| Cartridge oil filter                              | Provided as standard                                                 |                                       |                                     |                                     |
| Top and bottom thread trimmer                     | —                                                                    | Provided as standard (pneumatic type) | —                                   | —                                   |
| Auto-lifter                                       | —                                                                    | Provided as standard (pneumatic type) | —                                   | —                                   |
| Compressed air and air consumption                | —                                                                    | Refer to following table*3            | —                                   | —                                   |
| Weight of the machine head                        | 46kg                                                                 | 49kg                                  | 46kg                                | 46kg                                |

\*1 The maximum sewing speed is less than 5,500rpm when using SC-500/M50.

\*2 Needle bar stroke (standard): 31mm at the time of delivery.

Needle bar stroke for heavy-weight materials is 33mm (Note that the maximum sewing speed is 5,500rpm).

\*3 Compressed air / Air consumption (with automatic thread trimmer)

| Device |                     | Air consumption<br>dm <sup>3</sup> /min(ANR) | Compressed air<br>MPa |
|--------|---------------------|----------------------------------------------|-----------------------|
| UT33   | Air-blow type wiper |                                              |                       |
| ○      | —                   | 0.7                                          | 0.5                   |
| ○      | ○                   | 182                                          |                       |

| Model name                                        | MF-7722E10B40                                                        | MF-7723E10B□□                                              | MF-7722E10B40/MD10                  | MF-7723E10B□□/MD10                  |
|---------------------------------------------------|----------------------------------------------------------------------|------------------------------------------------------------|-------------------------------------|-------------------------------------|
| Stitch type                                       | 2-needle top and bottom coverstitch                                  | 3-needle top and bottom coverstitch                        | 2-needle top and bottom coverstitch | 3-needle top and bottom coverstitch |
| Max. sewing speed                                 | 5,500rpm                                                             |                                                            | 5,000rpm                            |                                     |
| Stitch length                                     | 1.2~3.6mm (stitch length can be adjusted to 4.4mm)                   |                                                            |                                     |                                     |
| Differential-feed ratio (switchable)              | 1:0.7~1:1                                                            |                                                            |                                     |                                     |
| Needle gauge                                      | 4.0mm                                                                | 5.6mm, 6.4mm                                               | 4.0mm                               | 5.6mm, 6.4mm                        |
| Needle                                            | UY128GAS #9S~#14S(standard #10S)                                     |                                                            |                                     |                                     |
| Lift of the presser foot                          | 3mm (with top and bottom coverstitch), 6mm (with bottom coverstitch) |                                                            |                                     |                                     |
| Knife stroke                                      | 5mm                                                                  |                                                            |                                     |                                     |
| Stitch pitch adjustment                           | By dial                                                              |                                                            |                                     |                                     |
| Differential feed adjustment                      | By micro-adjustment mechanism                                        |                                                            |                                     |                                     |
| Lubrication                                       | Automatic                                                            |                                                            |                                     |                                     |
| Lubricating oil                                   | JUKI Machine Oil 18 (equivalent to ISO VG18)                         |                                                            |                                     |                                     |
| Micro-lifter                                      | Provided as standard                                                 |                                                            |                                     |                                     |
| Needle bar stroke conversion mechanism*           | Provided as standard                                                 |                                                            |                                     |                                     |
| Silicon oil tank for needle tip and needle thread | Provided as standard                                                 |                                                            |                                     |                                     |
| Cartridge oil filter                              | Provided as standard                                                 |                                                            |                                     |                                     |
| Metering device                                   | —                                                                    | Mechanical type metering device: MD10 Provided as standard |                                     |                                     |
| Weight of the machine head                        | 46.5kg                                                               |                                                            | 49kg                                |                                     |

\* Needle bar stroke (standard): 31mm at the time of delivery. Needle bar stroke for heavy-weight materials is 33mm.



#### JUKI CORPORATION HEAD OFFICE

The environmental management system to promote and conduct  
 ①the technological and technical research, the development and design of the products in which the environmental impact is considered,  
 ②the conservation of the energy and resources, and the recycling in the research, development, design, distribution, sale and maintenance service of the industrial sewing machines, household sewing machines and industrial-use robots, etc, and in the purchase, distribution and sale of the household commodities including the healthcare products.

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\* Specifications and appearance are subject to change without prior notice for improvement.

\* Read the instruction manual before putting the machine into service to ensure safety.

\* This catalog is printed on recycle paper.